# Competent Persons

The SAIW Competent Person (CP) or Inspector of Pressurised Equipment (IPE) courses are ideal for persons intending to work as inspectors for an Approved Inspection Authority (AIA). The CP courses are suitable for engineering personnel responsible for in-service inspection requirements, whilst the IPE courses are suitable for engineering personnel responsible for newly built or repaired equipment according to the Pressure Equipment Regulations (PER).

After completion of the courses at SAIW the individual will gain his required practical experience (10 vessels or 10 boilers) at an Authorised Inspection Authority (AIA).

The CP Steam Generator (CP-SG) and CP Pressure Vessel (CP-PV) are authorised inspectors of in-service equipment, whilst IPEs are authorised inspectors on newly built or repaired components for Pressure Equipment.

	Competent Persons		Inspector of Pressurised Equipment	
Theory +	CP-PV (3-week course)		Inspectors Level 1 (4-week course)	
		CP-SG (2-week course)	Inspectors Level 2 (5-week course)	
			RT Interpreters (2-week course)	
			ASME (2-week course)	
Experience	10 Vessels (AIA)	10 Vessels (AIA)	10 Vessels (AIA)	
=	CV	CV	CV	
Certified	Certified CP-PV	Certified CP-SG	Certified IPE	

www.saiw.co.za

## Competent Persons

The CP certification will ensure that the user's responsibility in terms of the in-service inspection requirements of the Pressure Equipment Regulations (PER) are appropriately managed.

The IPE certification will ensure that the local fabricator or importer's responsibility in terms of the newly built or repaired inspection requirements of the Pressure Equipment Regulations (PER) are appropriately managed.

Both CP and IPE are certified personnel as required by the South African Department of Employment and Labour according to the Occupational Health and Safety Act.

CPs and IPEs are required to be certified by the SAQCC CP or SAQCC IPE certification bodies and it is an essential requirement that the candidates have successfully completed an approved training course for certification.

Scope - CPs

Successful candidates will have a basic knowledge of common welding processes used in Steam Generator or Pressure Vessel manufacture and repair and the defects that may occur in original manufacture; have gained knowledge and understanding of the defects that arise in service and possible equipment failure mechanisms; have gained knowledge of the suitability of NDT test methods; understand the roles and responsibilities of the user, the AIA in-service and the competent person inspector in complying with the in-service inspection requirements of the PER and have sufficient technical knowledge to be able to perform in-service inspection.

Scope - IPEs

Successful candidates will have extensive knowledge of common welding processes, weld metallurgy, heat treatment, NDT methods and welding coordination used in the fabrication and repair of steam generator and pressure vessels.

The candidate will be able to verify correct welders and welding procedures and be able to interpret and evaluate radiographs. The candidate will review data packs and sign them off on behalf of the AIA.

The IPE will understand the roles and responsibilities of the fabricator, the AIA for new and repaired pressure equipment. He will also liaise with the CP before the components are placed back in-service and the competent person inspector in complying with the in-service inspection requirements.

www.saiw.co.za

## Gompetent Persons

**Course Information** 



#### **Entry Requirements**

- Matric OR
- Successful completion of the SAIW Introduction Introduction to Inspection Course **OR**
- Two years professional welding experience OR
- Gr. 10 plus a pass in an SAIW proficiency test **OR**
- ✓ Welding Inspection Level 1 qualification

#### **Steam Generators**

Course duration: 10 days

**PRICING** (Including VAT)

Corporate Member R 28 090 Non-Corporate Member R 30 316

#### **Pressure Vessels**

**Course duration:** 15 Days

PRICING (Including VAT)

Corporate Member R 37 630 Non-Corporate Member R 40 704

\*Prices subject to change

www.saiw.co.za



### **Competent Persons**

#### **Course Schedule | Competent Persons Steam Generators**

JOHANNESBURG, DURBAN								
WEEK	COURSE INFORMATION	HRS	JHB 01	DBN 01				
1	Legislation	40	29 Jun - 03 Jul	07-11 Sep				
	PER Codes and Standards	40	29 Juli - 03 Jul					
2	Legislation PER Codes and Standards 32		00 00 141	14-17 Sep				
			06-09 Jul					
	Exam		10 Jul	18 Sep				

#### **Course Schedule | Competent Persons Pressure Vessels**

JOHANNESBURG, CAPE TOWN, DURBAN								
WEEK	COURSE INFORMATION	HRS	JHB 01	CPT 01	DBN 01			
1	API 510 Inspection of Pressure Vessels	40	26-29 Jan	*On request	11-14 May			
	API RP 572 Inspection Practice For Pressure Vessels							
	API RP 571 Damage Mechanisms Affecting Fixed Equipment in the Refining Industry							
	API RP 577 Welding Processes, Inspection and Metallurgy							
	Exam		30 Jan		15 May			
2	NB-23 National Board Inspection Code- Part 2 - Inspection	40	09-12 Feb	*On request	18-21 May			
	ASME PCC-2 Repair of Pressure Equipment and Piping							
	API RP 580 Risk-based Inspection							
	API 579 Fitness for Service							
	Exam		13 Feb		22 May			
3	PER- Pressure Equipment Regulations		23-26 Feb	*On request	01-04 Jun			
	SANS 347 - Categorization and Conformity Assessment Criteria for all Pressure Equipment	24						
	SANS 10227 - Criteria for the Accreditation of Approved Inspection Authorities Performing Inspection in Terms of the Pressure Equipment Regulations							
	Exam		27 Feb		05 Jun			

www.saiw.co.za