

Southern African Institute of Welding

WELDING
INSPECTORS &
COMPETENT PERSONS

COURSES 2025

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2025 Course Offering

Rationalised number of courses means students should PLAN AHEAD and BOOK TODAY!

The aftershocks of the COVID-19 pandemic and resultant shifts in student numbers and their availability have seen the SAIW rationalise its current approach so that although the number of scheduled courses we offer remains exactly the same, but the number of times these particular courses are offered through the year has been reduced, to provide a more streamlined offering. In line with this more focused approach, we are therefore proud to launch our courses for 2025!

(SEE THE FULL LIST IN THE TABLE ON THE NEXT PAGE WHICH PROVIDES A CLEAR IDEA OF THE COURSES WE OFFER).

Cost benefit

The cost benefit of this streamline approach is that a third of our courses have been reduced in price and more than half our course prices have been increased at less than the inflation rate.

Plan ahead

The more streamlined and cost-effective approach means that students need to plan their training schedule for 2025 well in advance and book early to ensure they are in time for their desired course start date next year.

See your options on the next page.

Non-scheduled & Regional Courses

DEMAND DEPENDENT

Despite this streamlined approach, the SAIW remains committed to offering scheduled and non-scheduled regional courses in Cape Town and Durban. A minimum of five students are required per course to run. As soon as the minimum number of people have booked in your region, the course will be scheduled.

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SAIW 2025 COURSE START DATES AT A GLANCE....

WELDING COORDINATORS	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	ОСТ	NOV	DEC
International Welding Practitioner (IWP)		JHB							JHB			
International Welding Specialist (IWS)							JHB					
International Welding Technologist (IWT)							JHB					
WELDING INSPECTORS	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	ост	NOV	DEC
Introduction to Welding Inspection	JHB				JHB		JHB			JHB		
SAIW Welding and Fabrication Inspector Level 1	JHB	SEC	ЈНВ		JHB	JHB	JHB	JHB	JHB	СРТ		
SAIW Welding and Fabrication Inspector Level 2		JHB DBN			SEC CPT		ЈНВ					
COMPETENT PERSONS AND INSPECTORS OF PRESSURE												
EQUIPMENT	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	ОСТ	NOV	DEC
Competent Persons Steam Generators (CP:SG)	JHB					JHB			DBN			
Competent Persons Pressure Vessels (CP:PV)	JHB		СРТ		DBN							
MISCELLANEOUS	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	ОСТ	NOV	DEC
Engineers' Appreclation of Welding			JHB					JHB				
ASME Codes of Construction and the National Board Inspection Code	JHB										CPT DBN	
AWS D1.1 Steel Structures				JHB DBN CPT								
Paint Inspector									JHB			
Welding Symbols						JHB			JHB			

TRAINING

training@saiw.co.za

PRACTICAL WELDING

welding@saiw.co.za

EXAMINATIONS

exams@saiw.co.za

QUALIFICATION & CERTIFICATION

qualcert@saiw.co.za

COMPANY AUDITS

iso3834@saiw.co.za

TECHNICAL SERVICES

technical@saiw.co.za

LABORATORY TESTING

mat.lab@saiw.co.za

PAYMENTS / ACCOUNT

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MANAGEMENT

FINANCE & ADMINISTRATION

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TECHNICAL SERVICES

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COMPANY AUDIT & CERTIFICATION

shelton.zichawo@saiw.co.za

PERSONNEL EXAMINATIONS

shelton.zichawo@saiw.co.za

PERSONNEL QUALIFICATION /

CERTIFICATION

shelton.zichawo@saiw.co.za

APPROVED TRAINING BODIES

shelton.zichawo@saiw.co.za

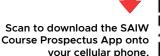
EXECUTIVE DIRECTOR

vicus.burger@saiw.co.za



Welding inspectors are the guardians of quality and safety in the welding industry. Their role is pivotal in ensuring that welds meet stringent standards, codes, and specifications, ultimately guaranteeing the integrity of welded structures and components.

At the SAIW, we recognise the critical importance of welding inspectors and offer comprehensive training programmes that empower individuals to become qualified Welding and Fabrication Inspectors at both Level 1 and Level 2.



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ABOUT Welding Inspectors

Level 1 and Level 2 Certification Our Welding and Fabrication Inspector courses are designed to provide in-depth knowledge and hands-on training to individuals aspiring to become proficient inspectors. These programmes cover a wide range of topics, including welding processes, codes and standards, defect identification, inspection techniques, and quality control. Upon successful completion of these courses, individuals can earn internationally recognised certifications, making them well-prepared to take on the responsibilities of welding inspection roles in various industries.

IWIP-B + ASME + D1.1 = Welding and Fabrication Inspector Level 1

IIW IWIP Basic and Standard

SAIW's commitment to excellence extends to incorporating the International Institute of Welding's (IIW) International Welding Inspection Personnel (IWIP) Basic and Standard qualifications into our Welding and Fabrication Inspector courses. This means that our students not only receive industry-leading training, but also gain access to globally recognised qualifications. The IIW IWIP certifications open doors to international opportunities, as they are widely respected and sought after by employers and organisations worldwide.

Welding and Fabrication Inspector Level 1 + Oral = IWIP-B

Welding and Fabrication Inspector Level 2 + Oral + 2 Years Experience = IWIP-S

SAQCC Competent Persons (CP) and Inspector of Pressure Equipment (IPE)

In addition to IIW certifications, SAIW offers training and preparation for the South African Qualification & Certification Committee (SAQCC) Competent Persons (CP) and Inspector of Pressure Equipment (IPE) certifications. These credentials are crucial for individuals seeking to specialise in the inspection of pressure equipment and demonstrate their competence in ensuring the safe operation of pressure vessels, boilers, and related equipment. These certifications are highly regarded within South Africa's industrial landscape.





Welding Inspection

A key step to becoming a Qualified Welding Inspector

The SAIW's INTRODUCTION TO WELDING INSPECTION COURSE gives candidates with no industry experience (or who do not meet the entry requirements to the SAIW Welding and Fabrication Inspector Level 1 i.e. Matric with 50% in Maths and Science), the ability to quickly familiarise themselves with welding quality control.

THE COURSE PROVIDES TRAINING ON:





GET ALL YOUR MONEY BACK! SEE PAGE 63

The good news is mastering these skills will serve as a gateway to a career in Welding Quality Control and Inspection.



Completing this training will fast track your Welding Inspection learning curve and boost your ability to pass the SAIW Welding and Fabrication Inspector Level 1 course!



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Welding Inspection

The Course Is intended to prepare you for the SAIW Welding and Fabrication Inspector Level 1 course. We are so confident about this that if you fail your SAIW Inspector Level 1 course, we will give you the first rewrite for free!

Course duration: 10 days

PRICING (Including VAT)

Corporate Member R 10,400
Non-Corporate Member R 11,300

In addition, IF YOU
PASS THIS COURSE,
YOU WILL GET THE
FULL PRICE OF
THIS COURSE, AS A
DISCOUNT, OFF YOUR
SAIW LEVEL 1 COURSE
if you take up this offer
within 12 months of
completing this course.

Course Schedule | Introduction to Welding Inspection

JOHANNESBURG									
WEEK	COURSE INFORMATION	HRS	JHB 01	JHB 02	JHB 03	JHB 04			
1	Introduction to Welding Processes Metallurgy	40	27 - 31 Jan	19 - 23 May	21 - 25 Jul	27 - 31 Oct			
	Metallurgy								
	Visual Inspection	22	03 - 06 Feb	26 - 29 May	28 - 31 Jul	03 - 06 Nov			
2	Welder Qualifications								
2	NDT Reports	32							
	Materials Test Certificates								
Examination			07 Feb	30 May	01 Aug	07 Nov			

^{*} Contact elizabeth.shole@saiw.co.za who will put you on the waiting list. As soon as there are five prospective students, a course will be scheduled



SAIW

Welding and Fabrication Inspector Level Incorporating IIW IWIP Basic Level

The SAIW Level 1 course introduces candidates to welding processes, its applications, advantages and disadvantages as well as typical defects. It also introduces candidates to materials technology and the impact of welding on material properties. Visual inspection, quality assurance and quality control and welder code approval are covered in Level 1.

This course has been in existence for over 40 years and has been continually refined to meet industry requirements. The course has been refreshed and refined to ensure it is completely up to date and will deliver more comprehensive knowledge than ever before. This is a result of amalgamating the SAIW Welding and Fabrication course with the IIW IWIP Basic course creating a world-class course.

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SAIW

Welding and Fabrication Inspector Level 1

Incorporating IIW IWIP Basic Level

STUDENTS WILL COVER SOME OF THE FOLLOWING TOPICS:









Upon successful completion of the SAIW Welding and Fabrication Inspectors Level 1, the candidate will be issued with the SAIW Welding and Fabrication Inspectors Level 1 qualification certificate and the IIW IWI Basic Diploma.

(Please refer to the IIW IWI-basic requirements below)

IIW IWI Basic Requirements According to the International Approvals Board (IAB) guidelines for the requirements for International Welding Inspector – Basic level, the practical part of the final examination is divided into two parts, one of which tests the competence of the candidate undertaking a range of inspection tasks. The second part will be an oral interview/examination to assess the candidate's comprehension of the tasks involved and written results and reports. The oral examination will test the candidate's understanding and interpretation of international quality standards and focuses on the quality aspects of international standards, and quality related documentation, such as control manuals.

SAIW welding and fabrication inspector level 1 + practical oral = IWIP/B

Once a student completes the Level 1 training, they may progress onto the SAIW Welding and Fabrication Inspectors Level 2 course. The progression will enable students to enhance their curriculum vitae.



Welding and Fabrication Inspector Level 1

Course Information



Entry Requirements

- Matric Maths and Science with a minimum 50% OR
- Successful completion of SAIW's Introduction to Inspection course OR
- ✓ Passed first year in an Engineering Diploma OR Degree (N4) **OR**
 - IWS, IWT or IWE qualification

Course Outline

WEEK 1

- Terms & Definitions
- Welding Processes
- Welding Defects

WEEK 2

- Materials including Mill certificate
- Welding Symbols
- Visual Inspection
- Inspection Reports

WEEK 3

- Welder Qualifications
- Welding Safety
- QA/QC including quality control plans

WEEK 4

- Revision (3 days)
- Exam

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SAIW

Welding and Fabrication Inspector Level 1

Course duration:

20 days + 3 days revision + 2 days exams

PRICING (Including VAT)

Corporate Member

R 42,800

Non-Corporate Member

R 46,300

Course Schedule | SAIW Welding & Fabrication Inspectors Level 1

JOHAN	NESBURG							
WEEK	COURSE INFORMATION	HRS	JHB 01	JHB 02	JHB 03	JHB 04	JHB 05	JHB 06
	Terms & Definitions		20 24	10 14	05 00	22 27	11 15	20.525
1	Welding Processes	40	20 - 24 Jan	10 - 14 Mar	05 - 09 May	23 - 27 Jun	11 - 15 Aug	29 Sep - 03 Oct
	Welding Defects		Jan	Iviai	Ividy	Juli	Aug	05 001
	Materials			31 Mar - 04 Apr				
2	Welding Symbols	40	10 - 14 Feb		26 - 30 May	14 - 18 Jul	01 - 05 Sep	20 - 24 Oct
2	Visual Inspection] 40						
	Inspection Reports & Regulations							
	Welder Qualifications		03 - 07 Mar	12 - 16	09 - 13	04 - 08 Aug	15 - 19 Sep	10 - 14
3	Welding Safety	40		May	Jun			Nov
	Quality Assurance/Quality Control			Iviay	Juli			1404
	Welder Qualifications		24 - 26	02 - 04	30 Jun -	25 -27	06 00	01 02
4	Welding Safety	40	24 - 26 Mar	Jun	02 Jul	25 -27 Aug	06 - 08 Oct	01 - 03 Dec
	Quality Assurance/Quality Control		Ividi	Juli	02 301	Aug	000	
	Exam		27 - 28 Mar	05 - 06 Jun	03 - 04 Jul	28 - 29 Aug	09 - 10 Oct	04 - 05 Dec

SECUNDA DURBAN CAPE TOWN									
Week	COURSE INFORMATION	HRS	SEC 01	DBN 01	CPT 01				
1	Terms & Definitions								
	Welding Processes	40	24 - 28 Feb	07 - 11 Jul	13 - 17Oct				
	Welding Defects								
2	Materials		03 - 07 Mar						
	Welding Symbols	40		14 - 18 Jul	20 - 24 Oct				
	Visual Inspection			14 - 10 Jul	20 - 24 OCI				
	Inspection Reports & Regulations								
	Welder Qualifications		31 Mar - 04 Apr						
3	Welding Safety	40		11 - 15 Aug	17 - 21 Nov				
	Quality Assurance/Quality Control								
	Welder Qualifications								
4	Welding Safety	40	07 - 09 Apr	18 - 20 Aug	24 - 26 Nov				
	Quality Assurance/Quality Control								
	Exam		10 - 11 Apr	21 - 22 Aug	27 - 28 Nov				

SAIW Welding and Fabrication Inspector Level 2

JOHANNESBURG, DURBAN, CAPE TOWN AND SECUNDA





Level 1 qualification

Course Outline

- **WEEK 1** Construction and Design
 - Materials Technology II
- WEEK 2 Destructive Testing
 - Non-Destructive Testing
- WEEK 3 Heat Treatment
 - Inspection and Quality Assurance
- WEEK 4 Procedure Qualification
 - Fabrication Applications Engineering
 - Legal Knowledge
- **WEEK 5** Examinations

Course Information

The SAIW Welding Inspector training programmes are tailored to meet industry requirements for welding inspection personnel involved in the fabrication, petrochemical, refinery, process plant, power generation, construction and other industries.

The SAIW Welding and Fabrication Inspector Level 2 training programme is essential to complete the training and education requirements for most welding inspectors. It provides added knowledge of materials technology and the impact of welding on materials. Heat treatment requirements of the major codes of construction are covered as are destructive testing and non-destructive testing of welded joints. The course is essential for inspectors working in the fabrication, petrochemical, refinery, process plant, power generation, construction and other industries.

Inspectors with this qualification are prepared for approval for code compliance of welding procedures. With suitable experience the Inspector will also be prepared to take on inspection management responsibilities.

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SAIW

Welding and Fabrication Inspector Level 2

- Incorporating IIW IWI Standard



Course duration: 20 days + 3 days revision + 2 days exams

PRICING (Including VAT)

Corporate Member R 49,200 Non-Corporate Member R 53,100

Students having successfully completed the SAIW Welding and Fabrication Inspector Level 2 Inspector course may qualify for the internationally recognised IIW IWI Standard level diploma, subject to the requirements:

- 1 Both SAIW Level 1 and Level 2.
- 2 At least twenty years of age.
- 3 Have at least two years of relevant practical experience.
- Students who qualified as SAIW Welding and Fabrication Inspector Level 2 before 2010 have to complete an extra 2 day module and exam in construction and design. (Details on application).
- 5 SAIW Welding and Fabrication Level 1 + Level 2 + Oral + 2 Years = IWIP-S.



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Welding and Fabrication Inspector Level 2



Course Schedule | SAIW Welding and Fabrication Inspector Level 2

		_							
JOH	ANNESBURG, SECUNDA, DURBAN, CA	PE TO	WN						
WEE	K COURSE INFORMATION	HRS	JHB 01	JHB 02	SEC 01	DBN 01	CPT 01		
1	Construction and Design	40	17 - 21 Feb	28 Jul -	12 -16 May	17 - 21 Feb	19 - 23 May		
	Materials Technology II	40	17 - 21 Feb	01 Aug	12 -10 May	17 - 21 Feb	19 - 23 May		
2	Destructive Testing	40	10 14 Mar	19 22 Aug	09 - 13 Jun	24 - 28 Feb	26 - 30 May		
2	Non-Destructive Testing	40	10 - 14 Mar	18 - 22 Aug	09 - 13 Juli	24 - 26 Feb	20 - 30 May		
3	Heat Treatment	40	40	07 11 4 7 7	08 - 12 Sep	30 Jun -	31 Mar -	23 - 27 Jun	
3	Inspection and Quality Assurance	40	07 - 11 Apr	06 - 12 Sep	04 Jul	04 Apr	23 - 27 Juli		
	Procedure Qualification		40 05 - 09 May		21 - 25 Jul	07 - 11 Apr	30 Jun - 04 Jul		
4	Fabrication Applications Engineering	40		06 - 10 Oct					
	Legal Knowledge								
	Procedure Qualification								
5	Fabrication Applications Engineering	40	0 02 - 04 Jun	02 - 04 Jun	02 - 04 Jun	03 - 05 Nov	04 - 06 Aug	05 - 07 May	21 - 23 Jul
	Legal Knowledge								
	Exam		06 - 07 Jun	06 - 07 Nov	07 - 08 Aug	08 - 09 May	24 - 25 Jul		

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International Welding Inspection Personnel - Comprehensive (IWIP-C)

TECHNOLOGY/INSPECTION
JOHANNESBURG, DURBAN, CAPE TOWN AND SECUNDA

Course Information



Entry Requirements

- ✓ IWI-S Level diploma plus 2 years experience at IWI-S Level
- Persons holding the IWE or IWT qualification are exempt from the technology component of IWI C and should contact SAIW training administration for details of a special course which covers only the inspection content of IWIP Basic, IWI Standard and IWI Comprehensive

Course Outline

- Advanced Welding Processes
- Materials Technology
- Construction and Design
- Fabrication, Application, Engineering
- Testing of Welds
- QA/QC

The IWIP Comprehensive course is the most prestigious and the highest level of the IWIP courses. For candidates who have successfully completed the IWIP Standard course and are in possession of two years' Welding Inspection experience at the Standard level are eligible for the Comprehensive course.

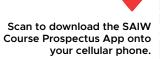
On completing the course, inspectors will have extensive knowledge of welding and inspection theory and application. The course is presented in modular form similar to IWIP Standard and IWIP Basic i.e. there is a Technology module and an Inspection module that have to be successfully completed in order to attain the IWIP Comprehensive certificate.

Successful IWIP Comprehensive candidates will be able to manage all Inspection activities; supervise IWIP Basic and IWIP Standard personnel developing and then giving them appropriate (on-the job) instructions and act as technical experts for the inspection function.

People holding the IWT or IWE qualifications are exempt from the IWIP Comprehensive Technology module but are required to complete all the Inspection modules that is Basic Level, Standard Level and Comprehensive Level. SAIW will arrange appropriate courses subject to demand for IWE and IWT's.



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Competent Persons

The SAIW Competent Person (CP) or Inspector of Pressurised Equipment (IPE) courses are ideal for persons intending to work as inspectors for an Approved Inspection Authority (AIA). The CP courses are suitable for engineering personnel responsible for in-service inspection requirements, whilst the IPE courses are suitable for engineering personnel responsible for newly built or repaired equipment according to the Pressure Equipment Regulations (PER).

After completion of the courses at SAIW the individual will gain his required practical experience (10 vessels or 10 boilers) at an Authorised Inspection Authority (AIA).

The CP Steam Generator (CP-SG) and CP Pressure Vessel (CP-PV) are authorised inspectors of in-service equipment, whilst IPEs are authorised inspectors on newly built or repaired components for Pressure Equipment.

	Compete	ent Persons	Inspector of Pressurised Equipment			
			Inspectors Level 1 (4-week course)			
Theory	CP-PV (3-week course)	CD CC (2 wools course)	Inspectors Level 2 (5-week course)			
+		CP-SG (2-week course)	RT Interpreters (2-week course)			
			ASME (2-week course)			
Experience	10 Vessels (AIA)	10 Vessels (AIA)	10 Vessels (AIA)			
=	CV	CV	CV			
Certified	Certified CP-PV	Certified CP-SG	Certified IPE			

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Competent Persons

The CP certification will ensure that the user's responsibility in terms of the in-service inspection requirements of the Pressure Equipment Regulations (PER) are appropriately managed.

The IPE certification will ensure that the local fabricator or importer's responsibility in terms of the newly built or repaired inspection requirements of the Pressure Equipment Regulations (PER) are appropriately managed.

Both CP and IPE are certified personnel as required by the South African Department of Employment and Labour according to the Occupational Health and Safety Act.

CPs and IPEs are required to be certified by the SAQCC CP or SAQCC IPE certification bodies and it is an essential requirement that the candidates have successfully completed an approved training course for certification.

Scope - CPs

Successful candidates will have a basic knowledge of common welding processes used in Steam Generator or Pressure Vessel manufacture and repair and the defects that may occur in original manufacture; have gained knowledge and understanding of the defects that arise in service and possible equipment failure mechanisms; have gained knowledge of the suitability of NDT test methods; understand the roles and responsibilities of the user, the AIA in-service and the competent person inspector in complying with the in-service inspection requirements of the PER and have sufficient technical knowledge to be able to perform in-service inspection.

Scope - IPEs

Successful candidates will have extensive knowledge of common welding processes, weld metallurgy, heat treatment, NDT methods and welding coordination used in the fabrication and repair of steam generator and pressure vessels.

The candidate will be able to verify correct welders and welding procedures and be able to interpret and evaluate radiographs. The candidate will review data packs and sign them off on behalf of the AIA.

The IPE will understand the roles and responsibilities of the fabricator, the AIA for new and repaired pressure equipment. He will also liaise with the CP before the components are placed back in-service and the competent person inspector in complying with the in-service inspection requirements.

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Competent Persons

Course Information



Entry Requirements

- Matric OR
- Successful completion of SAIW's Introduction to Inspection Course OR
- Two years professional welding experience OR
- Gr. 10 plus a pass in an SAIW proficiency test **OR**
- Welding Inspection Level 1 qualification

Steam Generators

Course duration: 10 days

PRICING (Including VAT)

Corporate Member R 26,500 Non-Corporate Member R 28,600

Training Evaluation

The Core Week examination has two parts which ensure candidates understand the requirements of the PER and have a good general knowledge of the common defects and failure mechanisms arising with steam generators in-service.

Pressure Vessels

Course duration: 10 days

PRICING (Including VAT)

Corporate Member R 35,500 Non-Corporate Member R 38,400

Training Evaluation

The Core Week examination has two parts, which ensure candidates understand the requirements of the PER and have a good general knowledge of the common defects and failure mechanisms arising with pressure vessels in-service.

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Competent Persons

Course Schedule | Competent Persons Steam Generators

JOHANNESBURG, DURBAN									
WEEK	COURSE INFORMATION	HRS	JHB 01	JHB 02	DBN 01				
1	Legislation	40	20 - 24 Jan	09 - 13 Jun	00 12 Can				
	PER Codes and Standards	40	20 - 24 Jan	09 - 13 Juli	08 - 12 Sep				
2	Legislation	22	03 - 06 Feb	23 - 26 Jun	1F 10 Com				
2	PER Codes and Standards	32	03 - 06 Feb	23 - 26 Jun	15 - 18 Sep				
	Exam		07 Feb	27 Jun	19 Sep				

Course Schedule | Competent Persons Pressure Vessels

JOHANNESBURG, CAPE TOWN, DURBAN									
WEEK	COURSE INFORMATION	HRS	JHB 01	CPT 01	DBN 01				
	API 510 Inspection of Pressure Vessels								
	API RP 572 Inspection Practice For Pressure Vessels								
1	API RP 571 Damage Mechanisms Affecting Fixed Equipment in the Refining Industry	40	27 - 31 Jan	03 - 07 Mar	12 - 16 May				
	API RP 577 Welding Processes, Inspection and Metallurgy								
	NB-23 National Board Inspection Code- Part 2 - Inspection		10 - 14 Feb	10 - 14 Mar					
2	ASME PCC-2 Repair of Pressure Equipment and Piping	40			10 22 May				
2	API RP 580 Risk-based Inspection	40			19 - 23 May				
	API 579 Fitness for Service								
	PER- Pressure Equipment Regulations								
3	SANS 347 - Categorization and Conformity Assessment Criteria for all Pressure Equipment	24	24 - 26 Feb	24 - 26 Mar	02 - 04 Jun				
	SANS 10227 - Criteria for the Accreditation of Approved Inspection Authorities Performing Inspection in Terms of the Pressure Equipment Regulations								
	Exam		27 - 28 Feb	27 - 28 Mar	05 - 06 Jun				



