MAGNETIC PARTICLE TESTING

COURSE INFORMATION

Magnetic Particle Testing (MT) is a surface and shallow subsurface non-destructive testing (NDT) method that leverages the inherent magnetic properties of materials to uncover surface flaws and significant indications just beneath the surface. The material being tested must possess magnetic qualities, allowing magnetic fields to be either generated within or passed through it. Consequently, MT is primarily applicable to ferromagnetic materials, characterized by having a magnetic permeability significantly greater than 1.

If you have a keen interest in magnetism and are intrigued by the utilization of magnetic fields to identify discontinuities within ferromagnetic materials, Magnetic Particle Testing is the ideal starting point for your NDT career journey.

The techniques employed in MT vary depending on several factors, including the type of current utilised for magnetisation, whether the excitation current is maintained during the application of magnetic particles, and the nature of the magnetic field generated—whether it is linear or circular. Additionally, the method description should encompass details about the specific type of magnetic particles employed to render the indications visible, further enhancing the precision and effectiveness of the testing process.

Embracing Magnetic Particle Testing as your chosen NDT path will immerse you in the captivating realm of magnetism, offering a unique perspective on how magnetic fields are harnessed to detect flaws and discontinuities in ferromagnetic materials—a skill set highly sought after in various industries where material integrity and safety are paramount.

Please refer to contacts on page 28

MAGNETIC PARTICLE TESTING

IF YOU ARE INTERESTED IN MAGNETISM AND WOULD LIKE TO FIND OUT HOW MAGNETIC FIELDS ARE USED TO DETECT DISCONTINUITIES IN FERROMAGNETIC MATERIAL THEN MAGNETIC PARTICLE TESTING IS THE PLACE TO START YOUR CAREER IN NDT.

Inspection techniques depend on the type of current being used to magnetise the material, whether the excitation current is maintained during the application of magnetic particles or not as well as the nature of the magnetic field generated i.e. linear or circular. In addition the technique description should also refer to the type of magnetic particles used to make indications visible.

THE TRAINING COURSE IS BASED ON GENERAL THEORY AS WELL AS SECTOR SPECIFIC APPLICATIONS RELATING, BUT NOT LIMITED TO, THE FOLLOWING STANDARDS AND SPECIFICATIONS:

- ASME Boiler & Pressure Vessel Code Section V Subsection A Article 1 & 7
- ASME Boiler & Pressure Vessel Code Section V Subsection B Article 25
- ISO 9934 Part 1 MT General Principals
- ISO 9934 Part 2 MT Detection media
- ISO 9934 Part 3 MT Equipment
- ISO 12707 MT Vocabulary
- ISO 17638 MT Welds
- ISO 4986 MT Castings
- ISO 23278 MT Acceptance Levels

| MAGNETIC PARTICAL TESTING - SAIW CERTIFICATION NDT SCHEME (ISO 9712) NON-DESTRUCTIVE TESTING - SURFACE METHODS | | | | | | | | | | | |
|--|------------------------|---------------------------------|--------------------------------|--|--|-------------------------------|-----------------------------|------------------|------------------|------------------|------------------|
| | | | | Prices (Inclusive of VAT) | | | | | | | |
| NDT Method and Level | Industrial Sector | Product Sector / Category | Duration 1 day = 8 hours | Training & Initial Examina- tion Non- Corporate Members | Training & Initial Ex- amination Corporate Members | Initial Certifica- tion | Course & Initial Exam Dates | | | | |
| Magnetic Testing Level 1 | Pre- and in-service | MT 1.1 Forging (f) | Training | R 17,900 | R 16,600 | R 3,094 | Course Code | MT 1 A JHB 01 | MT 1 A JHB 02 | MT 1 A JHB 03 | MT 1 A JHB 04 |
| | | MT 1.2 Castings (c) | 4 days Exam | | | | Training | 12 - 15 Feb | 01 - 04 Jul | 14 - 17 Oct | 25 - 28 Nov |
| | | MT 1.3 Welds (w) | 1 day | | | | Exam | 16 Feb | 05 Jul | 18 Oct | 29 Nov |
| Magnetic Testing Level 2 | Pre- and in-service | MT 2.1 Forging (f) | Training | | R 16,600 | R 3,094 | Course Code | MT 2 A JHB 01 | MT 2 A JHB 02 | MT 2 A JHB 03 | |
| | | MT 2.2 Castings (c) | 4 days Exam | R 17,900 | | | Training | 04 - 07 Mar | 15 - 18 Jul | 21 - 24 Oct | |
| | | MT 2.3 Welds (w) | 1 day | | | | Exam | 08 Mar | 19 Jul | 25 Oct | |